

order 4304

11 Feb



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D139-799-015
Job Sheet 187916



7470

Part No: D139-799-015

Job Qty: 3 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/20/18

Job Tracking No:

Due Date: 2/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D139-799 REV/O IPP Rev/B 11.07.04 new issue DD verf:JLM IPP REV/B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev/C 11.09.27 PER CHG003 DD verf:EC IPP Rev/D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV/E 16.10.13 AS PER IIN REV/L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Workcenter/Supplier			Sign-off
					Standard	Setup Run Hrs	Lead Time	
90	Start up Operation	3 Ea		2/11/19		0.00 0.00	Start Up Stores/Pkg-1	
110	Packaging	3 pcs		2/11/19		0.00 0.00	Packaging1-1	
120	QC	3 pcs		2/11/19		0.00 0.00	QC4	
130	Packaging	3 pcs		2/11/19		0.00 0.00	Packaging3-1	
135	DC	3 pcs		2/11/19		0.00 0.00	DC	
140	QC21-FG	3 Ea		2/11/19		0.00 0.00	QC21	

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____

Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006



Container No: S153471



Part: D139 - 799 - 015

Job No: 187916

Serial No/Batch: S153471

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 15/10/2016, TC STC LoA C

Dart Aerospace Ltd.
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	12 Ea (4 ea)	90-Start up Operation	5142190
AN3C5A	Bolt	9 Ea (3 ea)	90-Start up Operation	5082907
AN526-1032R16	Screw	12 Ea (4 ea)	90-Start up Operation	5118341
AN832-6J	Union	6 pcs (2 ea)	90-Start up Operation	5131591x2 5123458x2 5143542x2
AN924-6J	Nut	12 Ea (4 ea)	90-Start up Operation	5093630x4 5153458x8
CB2000CRA3-28	Stud 258	9 Ea (3 ea)	90-Start up Operation	5119153x6 5131262x4
CB4022V3CR8	Anchor Nut	9 Ea (3 ea)	90-Start up Operation	5093561
CB91	Acrylic Adhesive, 3.5G	6 pcs (2 ea)	90-Start up Operation	5136348
D4121-1	Hose Assembly	6 pcs (2 ea)	90-Start up Operation	5124017
D4121-3	Hose Assembly	3 pcs (1 ea)	90-Start up Operation	5098345x2 5124019
D4121-5	Hose Assembly	3 pcs (1 ea)	90-Start up Operation	5098347
D4131-041	Manifold Assembly	3 pcs (1 ea)	90-Start up Operation	51418934
D4131-043	Doubler Assembly	3 pcs (1 ea)	90-Start up Operation	5119352
D4146-1	Fitting	6 pcs (2 ea)	90-Start up Operation	5143194
D4182-1	Fitting, Quick Disconnect	6 pcs (2 ea)	90-Start up Operation	5128865
D4384-1	Placard	3 pcs (1 ea)	90-Start up Operation	5140319
MS21043-3	Nut	30 Ea (10 ea)	90-Start up Operation	5104969
MS21919-WDG9	Clamp	27 Ea (9 ea)	90-Start up Operation	5110086
MS21919WCH16	Clamp	6 Ea (2 ea)	90-Start up Operation	5106930
MS21919WCH4	Clamp	6 Ea (2 ea)	90-Start up Operation	5106946
MS21919WCH9	Clamp	12 Ea (4 ea)	90-Start up Operation	5122521
NAS1149C0316R	Washer	18 Ea (6 ea)	90-Start up Operation	FM136571
NAS1149C0332R	Washer	24 Ea (8 ea)	90-Start up Operation	5104354
NAS1149C0932R	Washer	12 Ea (4 ea)	90-Start up Operation	5056031
NAS43DD3-80N	Spacer	9 Ea (3 ea)	90-Start up Operation	5106228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	12	105	0
	AN3C5A	9	1,215	0
	AN526-1032R16	12	77	0
	AN832-6J	6	4	0
	AN924-6J	12	4	0
	CB2000CRA3-28	9	54	0
	CB4022V3CR8	9	10	0
	CB91	6	31	0
	D4121-1	6	17	0
	D4121-3	3	11	0
	D4121-5	3	11	0
	D4131-041	3	0	0
	D4131-043	3	3	0
	D4146-1	6	12	0
	D4182-1	6	12	0
	D4384-1	3	8	0
	MS21043-3	30	661	0
	MS21919-WDG9	27	118	0
	MS21919WCH16	6	10	0
	MS21919WCH4	6	30	0
	MS21919WCH9	12	20	0
	NAS1149C0316R	18	187	0
	NAS1149C0332R	24	3,916	0
	NAS1149C0932R	12	117	0
	NAS43DD3-80N	9	81	0

Part Specifications

Specifications could not be found.



https://www.plexonline.com/c10869b3-0f3a-455f-9f8a-a9fab01e11c3/Plexus_Control/Report_Viewor_2.asp?URL=https://www.plexonline.com/c10869b... 2/5

130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____

140 - QC21- Final Inspection - Work Order Release

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	12 Ea (4 ea)	90-Start up Operation	
AN3C5A	Bolt	9 Ea (3 ea)	90-Start up Operation	
AN526-1032R16	Screw	12 Ea (4 ea)	90-Start up Operation	
AN832-6J	Union	6 pcs (2 ea)	90-Start up Operation	
AN924-6J	Nut	12 Ea (4 ea)	90-Start up Operation	
CB2000CRA3-28	Stud	9 Ea (3 ea)	90-Start up Operation	
CB4022V3CR8	Anchor Nut	9 Ea (3 ea)	90-Start up Operation	
CB91	Acrylic Adhesive, 3.5G	6 pcs (2 ea)	90-Start up Operation	
D4121-1	Hose Assembly	6 pcs (2 ea)	90-Start up Operation	
D4121-3	Hose Assembly	3 pcs (1 ea)	90-Start up Operation	
D4121-5	Hose Assembly	3 pcs (1 ea)	90-Start up Operation	
D4131-041	Manifold Assembly	3 pcs (1 ea)	90-Start up Operation	
D4131-043	Doubler Assembly	3 pcs (1 ea)	90-Start up Operation	
D4146-1	Fitting	6 pcs (2 ea)	90-Start up Operation	
D4182-1	Fitting, Quick Disconnect	6 pcs (2 ea)	90-Start up Operation	
D4384-1	Placard	3 pcs (1 ea)	90-Start up Operation	
MS21043-3	Nut	30 Ea (10 ea)	90-Start up Operation	
MS21919-WDG9	Clamp	27 Ea (9 ea)	90-Start up Operation	
MS21919WCH16	Clamp	6 Ea (2 ea)	90-Start up Operation	
MS21919WCH4	Clamp	6 Ea (2 ea)	90-Start up Operation	
MS21919WCH9	Clamp	12 Ea (4 ea)	90-Start up Operation	
NAS1149C0316R	Washer	18 Ea (6 ea)	90-Start up Operation	
NAS1149C0332R	Washer	24 Ea (8 ea)	90-Start up Operation	
NAS1149C0932R	Washer	12 Ea (4 ea)	90-Start up Operation	
NAS43DD3-80N	Spacer	9 Ea (3 ea)	90-Start up Operation	

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	12	356	12
	Allocated Container Detail			
	Qty	Container No	Location	Init
	12	S144593	st350	_____
	AN3C5A	9	1,119	9
	Allocated Container Detail			
	Qty	Container No	Location	Init
	9	S144594	st350	_____
	AN526-1032R16	12	77	12
	Allocated Container Detail			
	Qty	Container No	Location	Init
	12	S144595	st326	_____
	AN832-6J	6	22	6
	Allocated Container Detail			
	Qty	Container No	Location	Init
	2	S123458	st324	_____
	2	S137591	st324	_____
	2	S144596	st324	_____
	AN924-6J	12	8	4

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Allocated Container Detail

Qty	Container No	Location	Init
3	S144603	st089	_____
MS21043-3	30	1,382	30

Allocated Container Detail

Qty	Container No	Location	Init
30	S144604	st302	_____
MS21919-WDG9	27	113	27

Allocated Container Detail

Qty	Container No	Location	Init
27	S144605	st293	_____
MS21919WCH16	6	10	6

Allocated Container Detail

Qty	Container No	Location	Init
6	S144606	st291	_____
MS21919WCH4	6	30	6

Allocated Container Detail

Qty	Container No	Location	Init
6	S144607	st291	_____
MS21919WCH9	12	40	12

Allocated Container Detail

Qty	Container No	Location	Init
12	S144608	st291	_____
NAS1149C0316R	18	187	18

Allocated Container Detail

Qty	Container No	Location	Init
18	S144609	st266	_____
NAS1149C0332R	24	4,915	24

Allocated Container Detail

Qty	Container No	Location	Init
24	S144610	st266	_____
NAS1149C0932R	12	117	12

Allocated Container Detail

Qty	Container No	Location	Init
12	S144611	st265	_____
NAS43DD3-80N	9	79	9

Allocated Container Detail

Qty	Container No	Location	Init
9	S144613	st550	_____

Part Specifications

Specifications could not be found.

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Job Qty: 3 ea

Part Name: Engine Wash



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Status: New

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Job Created: 12/20/18

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Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER EGN 11-598 11-06-05
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Bill of Materials

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Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
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110	Packaging	3 pcs		2/11/19	0.00	0.00	Packaging1-1		
120	QC	3 pcs		2/11/19	0.00	0.00	QC4		
130	Packaging	3 pcs		2/11/19	0.00	0.00	Packaging3-1		
135	DC	3 pcs		2/11/19	0.00	0.00	DC		
140	QC21-FG	3 Ea		2/11/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006